pionite®
BY PANOLAM

Product Availability Guide

1-877-726-6526

www.pionite.com

www.panolam.com

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To assist us in the processing of your orders, please follow these guidelines.
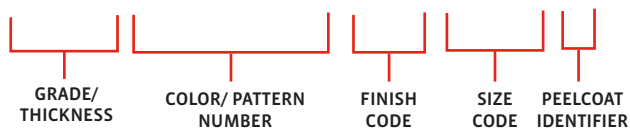
Important Information:

Color/Pattern Name/Description

Grade/Thickness

Finish Code/Name

Size

How to Order

Part number consists of 16 digits:

F39 WF131 GL 480 1

| GRADE/ THICKNESS | COLOR/ PATTERN NUMBER | FINISH CODE | SIZE CODE | PEELCOAT IDENTIFIER |

First 3 digits: Product Code that indicates product type and grade

Next 5 digits: Color/pattern number

Next 2 digits: Finish Code

Next 3 digits: Size Code

Last digit: Peelcoat identifier
< Blank> – no peelcoat
1 – peelcoat 1 side
2 – peelcoat 2 side (Used with good 2 sides ThickLam)

Size Code	Width		Length
080	2.5′	X	8.0′
000	2.5′	X	10.0′
020	2.5′	X	12.0′
380	3.0′	X	8.0′
300	3.0′	X	10.0′
320	3.0′	X	12.0′
480	4.0′	X	8.0′
400	4.0′	X	10.0′
420	4.0′	X	12.0′
580	5.0′	X	8.0′
500	5.0′	X	10.0′
520	5.0′	X	12.0′

Pionite Finish Options

The finishes below are available for most Pionite laminate types, including Standard HPL, ThruColor™ HPL, ThickLam, and others. Not all finishes are available for use with every pattern, type, or grade. Contact your representative

FINISH	FINISH CODE	REPLACES CODE	DESCRIPTION	FINISH TYPE	PRICING
TEXTURED/SUEDE	SD	N	Low gloss, textured finish. Softens wood grains, patterns and solids with a fine graining.	Standard	–
VELVET	VE	VP	A smooth, finely grained furniture finish.	Standard	–
SUPER MATTE	SM	F	Smooth, non-reflective finish.	Premium	Upcharge
POLISHED VELVET	PV	H	A semi-gloss minutely grained finish.	Premium	Upcharge
MEDIUM GLOSS	MG	U	Medium gloss, smooth finish.	Premium	Upcharge
GLOSS	GL	G	High gloss, smooth finish.	Premium	Upcharge
FINELINE	FL	–	Deep, fine grained linear textured finish.	Premium	Upcharge
TIMBERLINE	TL	–	Wide grained, linear texture.	Premium	Upcharge
BARNBOARD	BB	–	Linear plank, matte woodgrain.	Premium	Upcharge
AGED BARK	AB	–	Medium grain, weathered woodgrain.	Premium	Upcharge
WOOD ESSENCE	WE	WE	Natural-appearing, linear woodgrain finish.	Premium	Upcharge
LINEZ	LZ	OZ	Deeply embossed, linear woodgrain finish.	Premium	Upcharge
ASHWOOD	AW	Z	Fine wood finish with a cathedral grain. Embossed woodgrain finish.	Premium	Upcharge
LINEN	LN	OL	Embossed, cloth-like finish.	Premium	Upcharge
GROOVY	GV	–	Abstract pattern than appears to create motion.	Premium	Upcharge
SOFT LEATHER	LR	C	Finely grained leather finish.	Premium	Upcharge
DEEP LEATHER	DL	L	Provides the supple beauty of aged leather.	Premium	Upcharge
GRANITE	GR	R	Polished stone texture finish.	Premium	Upcharge
CRYSTAL	CR	J	Fine pebble grained finish, with a medium gloss/subtle dimensional with high light reflectivity.	Premium	Upcharge
SLATE	SL	W	Deeply embossed slate finish	Premium	Upcharge
STONEX	SX	V	Combined natural and polished stone surface.	Premium	Upcharge

Size Availability Chart for Finishes

Some finishes have limitations in the sizes available. While the panels can be cut down to smaller sizes, the customer may be billed for the full panel size. See chart below for the billable s.f. for each size and finish.

Finish Code	Finish Description	30 x 96	30 x 120	30 x 144	36 x 84	36 x 96	36 x 120	36 x 144	48 x 84	48 x 96	48 x 120	48 x 144	60 x 96	60 x 120	60 x 144
SD	Textured/Suede	√	√	√	√	√	√	√	√	√	√	√	√	√	√
T-	Textured ARP	√	√	√	√	√	√	√	√	√	√	√	√	√	√
VE	Velvet	√	√	√	√	√	√	√	√	√	√	√	√	√	√
SM	Super Matte	√	√	√	√	√	√	√	√	√	√	√	√	√	√
PV	Polished Velvet	√	√	√	√	√	√	√	√	√	√	√	√	√	√
MG	Medium Gloss	√	√	√	√	√	50	60	√	√	50	60	√	√	√
GL	Gloss	√	√	√	√	√	√	√	√	√	√	√	√	√	√
FL	Fineline	√	√	√	√	√	√	√	√	√	√	√	√	√	√
TL	Timberline	√	√	√	√	√	√	√	√	√	√	√	√	√	√
BB	Barnboard	√	√	√	√	√	√	√	√	√	√	√	√	√	√
AB	Aged Bark	√	√	√	√	√	√	√	√	√	√	√	√	√	√
WE	Wood Essence	√	√	√	√	√	√	√	√	√	√	√	√	√	√
LZ	LineZ	30	30	√	√	32	60	60	√	√	60	60	60	60	√
AW	Ashwood	√	√	√	√	√	√	√	√	√	√	√	√	√	√
LN	Linen	30	30	√	√	32	60	60	√	√	60	60	60	60	√
GV	Groovy	√	√	√	√	√	√	√	√	√	√	√	√	√	√
LR	Soft Leather	√	√	√	√	√	√	√	√	√	√	√	√	√	√
DL*	Deep Leather	30	30	√	√	32	60	60	√	√	60	60	60	60	√
GR	Granite	√	√	√	√	√	√	√	√	√	√	√	√	√	√
CR	Crystal	√	√	√	√	√	√	√	√	√	√	√	√	√	√
SL*	Slate	30	30	√	√	√	60	60	√	√	√	60	60	60	√
SX	StoneX	√	√	√	√	√	√	√	√	√	√	√	√	√	√

√ = Size is Available - No Additional Square Feet Billed
Must Order Quantity of 2 (Cut From 60 Inch Sheets)
Customer Will Be Billed For Square Feet Listed - Not Ordered
Must Order Quantity of 2 (each billed for ft² listed)

*Deep Leather (DL) & Slate (SL) not available in Vertical Grade

Pionite Cutting Policy:

- Pionite will cut a minimum of 1 sheet up to a maximum 10 sheets of larger sized panels to create non-stocked sizes to complete an order.
- For orders over 10 sheets of non-stocked sizes, Panolam reserves the right to submit the order for production.
- Unless otherwise noted in the chart above, there is no additional charge for cuts (some exceptions apply).
- Unless otherwise noted for certain styles, products ordered in 30" widths will be cut from 60" sheets and must be ordered in increments of 2.

Pionite Product Codes and Grades

Standard HPL

CODE	THICKNESS	DESCRIPTION	MINIMUMS
F28	.028"	Vertical Postforming	Wallboard colors/standard finish no minimums; non-standard finish 5 sht min
F39	.039"	Horizontal Postforming	Wallboard colors/standard finish no minimums; non-standard finish 5 sht min
G48*	.048"	General Purpose/Standard Grade	Wallboard colors/standard finish no minimums; non-standard finish 5 sht min*

* G48 General Purpose Grade may not be available in all DC's.

See Pionite Stocking Guide for grades and sizes inventoried at Pionite Distribution Centers.

PATTERN	PATTERN NAME (SOLIDS)	STOCKED FINISHES
SB005	French Blue	SD
SB006	Indigo Blue	SD
SB007	Navy Blue	SD
SB009	Royal Blue	SD
SB040	Blueberry Hill	SD
SE101	Black	SD, CR, AW
SG203	Pumice	SD
SG204	Mercury	SD
SG208	Limestone	SD
SG209	Putty Gray	SD
SG210	Greige	SD
SG211	Ingot Gray	SD
SG213	Opti Gray	SD
SG214	Bankers Gray	SD
SG224	Stonedust	SD
SG228	Slate	SD
SG240	Moss Gray	SD
SG241	Folkstone Gray	SD
SG246	Dolphin Gray	SD
SG254	Ash Gray	SD
SO312	Bittersweet	SD
SP401	Royal Burgundy	SD
SP402	Plum	SD
SP409	Iris	SD
SP414	Tutti Frutti	SD
SR505	Navajo Red	SD
SR520	Primary Red	SD
ST604	Nubian Brown	SD
ST606	Taupe	SD
ST617	Beige	SD
ST655	Almond	SD
ST683	Pebble	SD
SV709	Springtime	SD
SV713	Surfin' USA	SD

PATTERN	PATTERN NAME (SOLIDS)	STOCKED FINISHES
SW803	Eggshell White	SD
SW806	Carnation White	SD
SW811	White	SD
SW812	Tawny White	SD
SW813	Ice White	SD
SW826	Angel White	SD, G
SW836	Winter White	SD
SY913	Forsythia	SD
SY914	Primary Yellow	SD

PATTERN	PATTERN NAME (ABSTRACTS)	STOCKED FINISHES
AB051	Indigo Organix	SD
AB081	Azzurra	SD
AB141	Baltic Fresco	SD
AB221	Cradle of Liberty	SD
AB291	Bride of the Sea	SD
AE011	Charcoal Chromatix	CR
AE021	Graphite Spektrum	SD
AG021	Sable	SD
AG031	First N Main	SD
AG071	Macadamia Nut	SD
AG081	Sugar Pie	SM
AG130	Cookies & Cream	SM
AG180	Meteoric Metallo	SD
AG281	Storm Cirrus	SD
AG291	Gray Santos	SD
AG331	Stonedust Crepe	SD
AG361	Graphite Talc	SD
AG371	Cardamom Fiber	SD
AG381	Mineral Talc	SD
AG431	Gray Linen	SD
AG471	Cinder Gray Concrete	SD
AG500	Cake Batter	LR
AG561	Cubicle Papel	SD

PATTERN	PATTERN NAME (ABSTRACTS)	STOCKED FINISHES
AG601	Pearl of the Orient	SD
AG611	Graveyard of the Atlantic	SD
AT101	Oatmeal Fiber	SD
AT106	Grandiose Grid	SD
AT121	Moroccan Fresco	SD
AT231	Manila Linen	SD
AT241	Cinnamon Fiber	SD
AT251	Beige Crepe	SD
AT291	Chamomile Fiber	SD
AT301	Beige Linen	SD
AT341	Here Comes the Sun	PV
AT351	Oasis in the Desert	PV
AT361	Star of the West	SD
AT371	Cressida	SD
AT391	Phoenix	SD
AT440	Connected Cubes	SD
AT610	Woven Weave	SD
AT650	Cavalcade South	SD
AT660	Crisscross	SD
AT680	Travelin Light	SD
AT700	Groundswell	SD
AT710	Gold Pannin	SD
AT951	Neutral Santos	SD
AT965	Mellow Marron	SD
AT970	Mud Pie	LR
AT981	Coriander Fiber	SD
AT991	Wheat Fiber	SD
AV100	Gateway to the Future	SD
AV110	Tropical Getaway	SD
AV250	Passin Through	SD
AV674	Olive Organix	SD

PATTERN	PATTERN NAME (ABSTRACTS)	STOCKED FINISHES
AV711	Emerald Santos	SD
AV721	Thyme Fiber	SD
AV751	Celery Fiber	SD
AV771	Agean Fresco	SD
AV781	Sage Coral	SD
AV791	Slate Element	SD
AV801	Olive Serenity	SD
AV861	Kale Fiber	SD
AV971	Moonlighting Papel	SD
AV981	IL Palio Papel	SD
AW200	Bridal Blanco	SD
AW785	White Spektrum	SD
AW841	Ivory Cirrus	SD
AW871	Vanilla Fiber	SD
AY120	Ginger Snap	SD
LG110	Ivory Kid	SD
PFA42	Tea Party in Boston	SD
PFA51	Gridlock in L.A.	SD
PFA54	Streets of San Francisco	SD
PFA60	Negotiating in Geneva	SD
WF131	Vana	SD
WF181	Ice Fishin (not available in G48)	SD
WX440	Black Forest Cake	SD
WX600	Mocha Almond Fudge	SD

PATTERN	PATTERN NAME (WOODGRAINS)	STOCKED FINISHES
HP272	Wanderer	SD
HP336	Sunset	SD
HP359	Thunderstorm	PV
HP360	Afternoon Showers	SD
PFA39	Singing the Chicago Blues	SD
PFA45	Alive in Memphis	SD
PFA48	Sipping Seattle Java	SD
WA001	Clear Ash	SD
WA011	Summit Ash	SD
WB071	Select Butcher Block	SD
WC115	Aimtoo Savatre	SD
WC210	Chocolate Malt	PV
WC230	Butter Toffee	PV
WC331	Victorian Cherry	PV

PATTERN	PATTERN NAME (WOODGRAINS)	STOCKED FINISHES
WC411	Yorkshire Cherry	SD
WC421	Oiled Cherry	SD
WC431	Millwork Cherry	PV
WC521	Shaker Cherry	SD
WE261	White Elm	SD
WG101	Acadia Beech	SD
WM115	Sugar Maple II	SD
WM221	Amber Curly Maple	SD
WM791	Hardrock Maple	SD
WM951	Honey Maple	SD
WO095	Ornate Oak	SD
WO581	Wisconsin Oak	SD
WO680	Crackle Crunch	LZ
WO862	Hearth Oak	SD
WO891	Sherwood Oak	SD
WO951	Fine Oak	SD
WP110	Looks Likatre	SD
WP115	Appears Likatre	SD
WP120	Leave Likatre	SD
WP125	Seems Likatre	SD
WP130	Molten Lava	SD
WP140	Licorice Stick	SD
WP500	S'mores	LZ
WT741	Taj Teak	SD
WT790	Wedding Cake	SD
WT850	Peach Cobbler	SD
WW011	Kingsley	SD
WW160	Pralines & Cream	SD
WW185	Oatmeal Cookie	SD
WW561	Spice Walnut	SD
WW601	Cinnamon Noce	SD
WW971	Gunstock Savoy Walnut	SD
WX031	Pearwood	SD
WX041	Anigre	SD
WX110	Smooth Paddlin	SD
WX170	Tiramisu	SD
WX230	Opto Printatre	SD
WX421	Witchcraft	SD, PV
WX800	Lunar Legno	SD
WY031	Formal Mahogany	SD
WY131	Silvio	SD
WY160	Absolute Acajou	SD
WY351	Jewel Mahogany	PV
WZ150	Peanut Brittle	SD
WZ460	Toasted Coconut	WE

PATTERN	PATTERN NAME (STONES)	STOCKED FINISHES
AG011	Estella	SD
AG041	Shooting Star	SX
AT161	Rocky Mountain High	SD
AT181	Agatha	SD
AT191	Viola	SD
AW141	Rock of Ages	SD
ME011	Pyrenees Marble	GL
ME031	Black Granite	CR
ME051	Arctic Flash	SD
MG071	Bernard	GR
MG120	Harold	SX
MG130	Abraham	SX
MG160	Upland Stone	SL
MG170	Hedgerow	SL
MR120	Louise	SX
MR125	Theodore	SX
MR130	Rose Granite	SD
MR170	Candela	SD
MT260	Santiago	SD
MT280	Rocky Road	SD
MT290	Wilhelmina	SD
MT300	Natural Limestone	SD
MT310	Frederick	GR
MT330	City of Lights	SD
MT340	Rock Around the Clock	SD
MT390	Hazel	SX
MT411	Rock On	SD
MT440	Cornwall	SD
MW550	White Fiesta	SD
MW570	Polar Cap	SL

Specialty Product Types

ThruColor™ HPL

ThruColor™ HPL offers seamless color along the routed edges of case goods, retail fixtures, and furniture.

This product cannot be postformed.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
M01/M02	.028"	.028"tk ThruColor™ HPL (Not available in SL or DL Finishes)	10 sht minimum unless in stock
M39/M40	.039"	.039"tk ThruColor™ HPL	No minimum for stocked items. All others 10 sht minimum unless in stock.
M55/M56	.050"	.050"tk ThruColor™ HPL	10 sht minimum unless in stock

Size Options:

WIDTHS		LEGNTHS
48"	X	120"

Other sizes on a made-to-order basis.

Finish Options: All finish options for Standard HPL are available. Upcharges may apply.

Pattern Availability: Most of Pionite's patterns or colors can be ordered as ThruColor™ HPL on a made-to-order basis. Some exclusions apply (WF181 Ice Fishin and SO312 Bittersweet not available in Thrucolor).

 Minimums and upcharges may apply.

The following ThruColor™ HPL colors are available the Pionite distribution centers. Stocking levels may vary.

Pattern Availability: Most of Pionite's patterns or colors can be ordered as ThruColor™ HPL on a made-to-order basis. Some exclusions apply (WF181 Ice Fishin and SO312 Bittersweet not available in Thrucolor).

 Minimums and upcharges may apply.

The following ThruColor™ HPL colors are available the Pionite distribution centers. Stocking levels may vary.

PATTERN	PATTERN NAME	FINISH		PATTERN	PATTERN NAME	FINISH
CW826	Angel White	SD		CW803	Eggshell White	GL
CW826	Angel White	GL		CG214	Bankers Gray	SD
CW836	Winter White	SD		CG210	Greige	SD
CW836	Winter White	GL		S6012	Neutral Gray	SD
CW803	Eggshell White	SD				

NOTE: *Pionite uses black core paper for standard black HPL offerings. Therefore, standard HPL can be used in lieu of ThruColor™ HPL when a black surface is specified. See your Pionite representative for further details.*

Fiberglass Reinforced Laminate (FRL)

FRL® Fiber Reinforced Laminate is the ideal wall surfacing solution for high traffic environments that need to be aesthetically pleasing and stay looking sharp. A patented product from Panolam® Surface Systems, this Class A solid construction with fiberglass reinforcement gives FRL® panels their unique qualities. These include ease of application, job-site workability, long-lasting style and durability year-after-year. FRL® panels are high-impact resistant, easy to clean and come in a wide range of colors and finishes.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
X62	062"	.062"tk sanded back	5 sht minimum including digital Cross Grain 25 sht minimum
X75	.075"	.075"tk	5 sht minimum including digital Cross Grain 25 sht minimum

Size Options:

	WIDTHS		LEGNTHS
SD, CR, LR, AW, WE finishes	36", 48", 60"	X	96", 120"
LN, LZ finishes	48"	X	96"

Other sizes are available on a project by project basis.

Cross Grain FRL –   8ft length only, 25 sht min

Finish Options:

FINISH NAME	CODE		FINISH NAME	CODE
Ashwood	AW		Soft Leather	LR
Crystal	CR		Textured / Suede	SD
LineZ	LZ		Wood Esscence	WE
Linen	LN			

Lead time: 10 days from factory unless cross grain or digital, then 20 days from factory.

Pattern Availability: Available in all solid colors, patterns, and woodgrains on a made-to-order basis. WF181 Ice Fishinnot available in FRL

ThickLam

Thick phenolic is designed for applications where the decorative surface must contribute to the structural stability of the finished assembly.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
D20	.125"	.125" tk double faced thick phenolic	5 sht minimum unless in stock
D21	.125"	.125" tk double faced thick phenolic black core	5 sht minimum unless in stock
D44	.250"	.250" tk double faced thick phenolic	5 sht minimum unless in stock
D45	.250"	.250" tk double faced thick phenolic black core	5 sht minimum unless in stock
D56	.500"	.500" tk double faced thick phenolic	2 sht minimum unless in stock
D57	.500"	.500" tk double faced thick phenolic black core	2 sht minimum unless in stock
D68	.750"	.750" tk double faced thick phenolic	2 sht minimum unless in stock
D69	.750"	.750" tk double faced thick phenolic black core	2 sht minimum unless in stock
D74	1.00"	1.00" tk double faced thick phenolic	1 sht minimum
D75	1.00"	1.00" tk double faced thick phenolic black core	1 sht minimum

Size Options:

WIDTHS		LEGNTHS
48"	X	96"
60"	X	96", 120", 144"

Finish Options: Gloss finish (GL) is NOT recommended. All other finish option available in Standard HPL are available. Upcharges may apply.

Pattern Availability: Available in all solid colors, patterns, and woodgrains on a made-to-order basis.

ChemGuard

Chemguard has been tested and proven to have superior chemical resistance and significantly higher NEMA wear value than competitive laminates. It provides resistance to acids/bases, solvents, stains, indicators and general reagents.

This product cannot be postformed.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
H28	.027"	.027"tk chemical resistant	5 sht minimum unless in stock
H39	.039"	.039"tk chemical resistant	5 sht minimum unless in stock
H48	.048"	.048"tk chemical resistant	5 sht minimum unless in stock
HD8	.750"	.750"tk chemical resistant	2 sht minimum unless in stock
HD9	1.00"	1.00"tk chemical resistant	1 sht minimum
HDI	1.00"	1.00"tk chemical resistant black core	1 sht minimum

Size Options:

WIDTHS		LEGNTHS
48"	X	96", 120"
60"	X	96", 120", 144"

Finish Options:

FINISH NAME	CODE
Suede	SD
Crystal	CR

Pattern Availability: ChemGuard is available in solid colors, patterns, and woodgrains on a made-to-order basis.

Electro Static Dissipative (ESD)

ESD is an electrostatic dissipative laminate designed for work surfaces in the manufacture and assembly of static-sensitive electronic components. ESD offers the user a static safe work surface with the performance of a high pressure decorative laminate.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
A28	.028"	028"tk ESD post formable	5 sht minimum unless in stock
A38	.035"	.035"tk ESD post formable	5 sht minimum unless in stock
AD7	.118"	.118"tk table mat	5 sht minimum unless in stock

Size Options: All standard size shown in the Size Availability Chart above apply.

Finish Options:

FINISH NAME	CODE
Suede ESD	LS

Pattern Availability: ESD panels are available in solid colors only.

Fire Rated

Fire Rated laminate is designed for interior horizontal and vertical applications where a decorative surface must resist combustion and inhibit smoke production. These laminates are classified in the U.S. and Canada by Underwriters Laboratories, Inc. under file F4642 and has the U.S. Coast Guard approval for Marine Applications for Interior Finishes.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
K32	.031"	.031"tk fire retardant	5 sht minimum unless in stock
K51	.049"	.049"tk fire retardant	5 sht minimum unless in stock
KB0	.031"	.031"tk fire retardant backer	5 sht minimum unless in stock
KB8	.049"	.049"tk fire retardant backer	5 sht minimum unless in stock
KD7	.750"	.750"tk fire retardant	2 sht minimum unless in stock

Size Options:

WIDTHS		LEGNTHS
48"	X	96", 120"
60"	X	96", 120", 144"

Finish Options: All finish option available in Standard HPL. Upcharges may apply.

Pattern Availability: Available in all solid colors, patterns, and woodgrains on a made-to-order basis.

Dry Erase Marker Board

Marker Board provides a nonabsorbent, dry erase-compatible surface suitable for a variety of applications for boardrooms, schools, clinics and hospitals, offices, conference rooms, individual workstations, team-based work spaces, and any other location where dry erase characteristics are desired.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
MB2	.028"	.028"tk markerboard	5 sht minimum unless in stock
MB1	.048"	.048"tk markerboard	5 sht minimum unless in stock

Size Options:

WIDTHS		LEGNTHS
48"	X	96", 144"
60"	X	96", 144"

Finish Options:

FINISH NAME	CODE
Gloss	GL

Pattern Availability: Standard colors are SW844 Frosty White, SW845 Snoflake, and SE109 Black. Available in most solid colors, patterns, and woodgrains on a made-to-order basis (SG241 Folkstone Grey not available in Markerboard). Sample is recommended.

Available in custom digital and screenprint. See Custom Digital section below for minimums and additional information.

Hi-Wear Overlay

Hi-Wear™ laminate is manufactured for application to interior horizontal and vertical surfaces where decorative surfaces require added wear resistance due to scuffing and abrasion. The product offers over five times the wear resistance of standard grade laminate.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
I28	.028"	.028"tk Hi-Wear Overlay	5 sht minimum
I29	.028"	.028"tk Black Core Hi-Wear Overlay	5 sht minimum
I48	.048"	.048"tk Hi-Wear Overlay	5 sht minimum
I49	.048"	.048"tk Black Core Hi-Wear Overlay	5 sht minimum

Size Options: All standard size shown in the Size Availability Chart above apply.

Finish Options:

FINISH NAME	CODE
Textured / Suede	SD

Pattern Availability: Available in all solid colors, patterns, and woodgrains on a made-to-order basis.

Due to its unique composition, Pionite Hi-Wear laminate will vary in color from corresponding colors of standard Nevamar HPL. This effect is more pronounced in darker colors and patterns. **Sample evaluation is required.**

Cross Grain

Cross graining requires that the decorative layers be turned 90 degrees to run the width of the panel. These are available on a make-to-order basis only. **Sample evaluation is required.**

CODE	THICKNESS	DESCRIPTION	MINIMUMS
J28	.028"	.028"tk Black Core Cross Grain	25 sht minimum
J29	.028"	.028" tk Cross Grain	25 sht minimum
J48	.048"	.048"tk Cross Grain	25 sht minimum
J49	.048"	.048"tk Black Core Cross Grain	25 sht minimum

Size Options: All standard size shown in the Size Availability Chart above apply.

Finish Options:

FINISH NAME	CODE	FINISH NAME	CODE
Textured / Suede	SD	Polished Velvet	PV
Velvet	VE	Medium Gloss	MG
Super Matte	SM	Gloss	GL
		Crystal	CR

Pattern Availability: Available in all patterns and woodgrains on a made-to-order basis. **Sample evaluation is required.**

Custom Digital

Custom Digital Laminates allow any image to be produced in a laminate sheet. Artwork can include photographs, unique patterns, logos, or any other graphic wanted to make a space truly unique.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
J28	.028"	.028"tk Black Core Digital	1 sht minimum
J29	.028"	.028" tk Digital	1 sht minimum
J48	.048"	.048"tk Digital	1 sht minimum
J49	.048"	.048"tk Black Core Digital	1 sht minimum

Size Options: All standard size shown in the Size Availability Chart above apply.

Finish Options: Finish availability is dictated by the substrate on which the graphic is used (ie, HPL, FRL®, ThickLam, etc.)

Digital Artwork Requirements

- Requires use of white or light colored backgrounds.
- NOT intended for solid colors.
- All artwork must be supplied by the customer.
- Resolution should be as high as practical. 200+ DPI at full size is usually sufficient.
- Files should be set up for printing as full sheets at full size.
- Vector Graphics should be sent in one of the following formats: Adobe Illustrator (.ai), Adobe PDF, or Encapsulated Post Script (.eps)
- Bitmap files / Raster Images (photos) should be sent in one of the following formats: Photoshop (.psd), .tiff, or .jpeg.
- A 12"X12" sample will be provided for approval before full size production begins.

Other parameters may apply. Please contact your Nevamar representative for more information.

Screen Print

Artwork and sample approval required.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
J28	.028"	.028"tk Black Core Screen Print	50 sht minimum
J29	.028"	.028"tk Screen Print	50 sht minimum
J48	.048"	.048"tk Screen Print	50 sht minimum
J49	.048"	.048"tk Black Core Screen Print	50 sht minimum

Size Options: All standard size shown in the Size Availability Chart above apply.

Finish Options: Finish availability is dictated by the substrate on which the graphic is used (ie, HPL, FRL®, ThickLam, etc.)

Screenprint Artwork Requirements

- All screen print artwork must be vector art and should be sent in one of the following formats: Adobe Illustrator (.ai), or Adobe PDF
- All artwork must be supplied by the customer. Artwork must show placement on full size sheet.
- Colors are run one at a time so every color adds a screen and production run to the design.
- There will be additional charges for film and screens. These are based on the size of the material and can vary based on number of colors and size of image.
- Some colors require multiple passes to achieve opacity i.e.; printing white on dark blue or black paper
- A 12"X12" sample will be provided for approval before full size production begins.

Other parameters may apply. Please contact your Nevamar representative for more information.

Cabinet Liners

Cabinet Liner provides a durable and attractive surface to the inside of cabinets and drawers. Cabinet Liner also imparts dimensional stability to substrate that is faced with high pressure decorative laminate. They provide the fabricated piece with balance and protection from the effects of humidity in their normal use.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
C20	.020"	.020"tk cabinet liner	24 sht min; order increments of 24 shts
C21	.020"	.020"tk cabinet liner black print/black core	24 sht min; order increments of 24 shts

Size Options:

WIDTHS		LEGNTHS
30" *	X	144″
48"	X	96″
60"	X	144″

*Must be ordered in quantities of 2

Finish Options:

FINISH NAME	CODE
Matte	M

Pattern Availability: Available in all solid colors, patterns, and woodgrains on a made-to-order basis.

Backers

CODE	THICKNESS	DESCRIPTION	MINIMUMS
B20	.020"	.020"TK backer	250 sht minimum unless in stock
B28	.028"	.028"TK backer	250 sht minimum unless in stock
B37	.037"	.037"TK backer	250 sht minimum unless in stock
B48	.048"	.048"TK backer	250 sht minimum unless in stock
KB0	.031"	.031"TK fire rated backer	5 sht minimum unless in stock
KB8	.049"	.049"TK fire rated backer	5 sht minimum unless in stock

Size Options:

WIDTHS		LEGNTHS
30" *	X	96″, 120″, 144″
48"	X	96″
60"	X	96″, 120″, 144″
60"	X	144″

*Must be ordered in quantities of 2